

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Terminal 30 nut, Terminal C nut x Terminal bolt	17	170	12
End cover x Magnetic switch housing	3.6	37	32 in.·lbf
End cover x Brush holder	3.8	39	34 in.·lbf
Starter housing x Magnetic switch	9.3	95	82 in.·lbf
End cover with field frame x Magnetic switch	9.3	95	82 in.·lbf
Lead wire of field coil x Terminal C	5.9	60	52 in.·lbf
Wire clamp, Starter wire x Starter	9.81	98	84 in.·lbf
Starter x Cylinder block	39	400	29
Water bypass pipe x Cylinder block	18	185	13